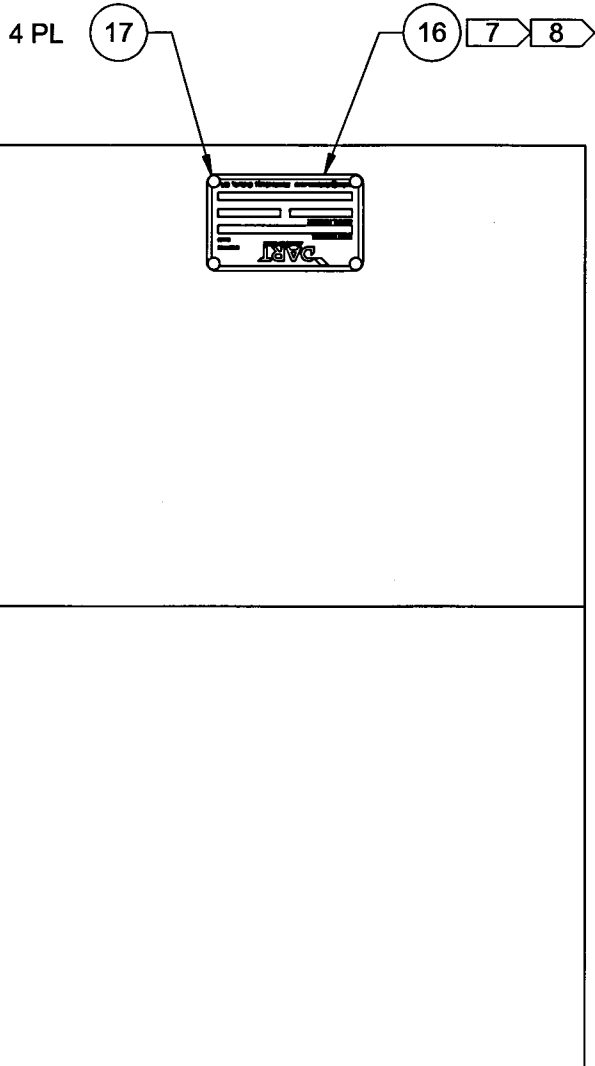
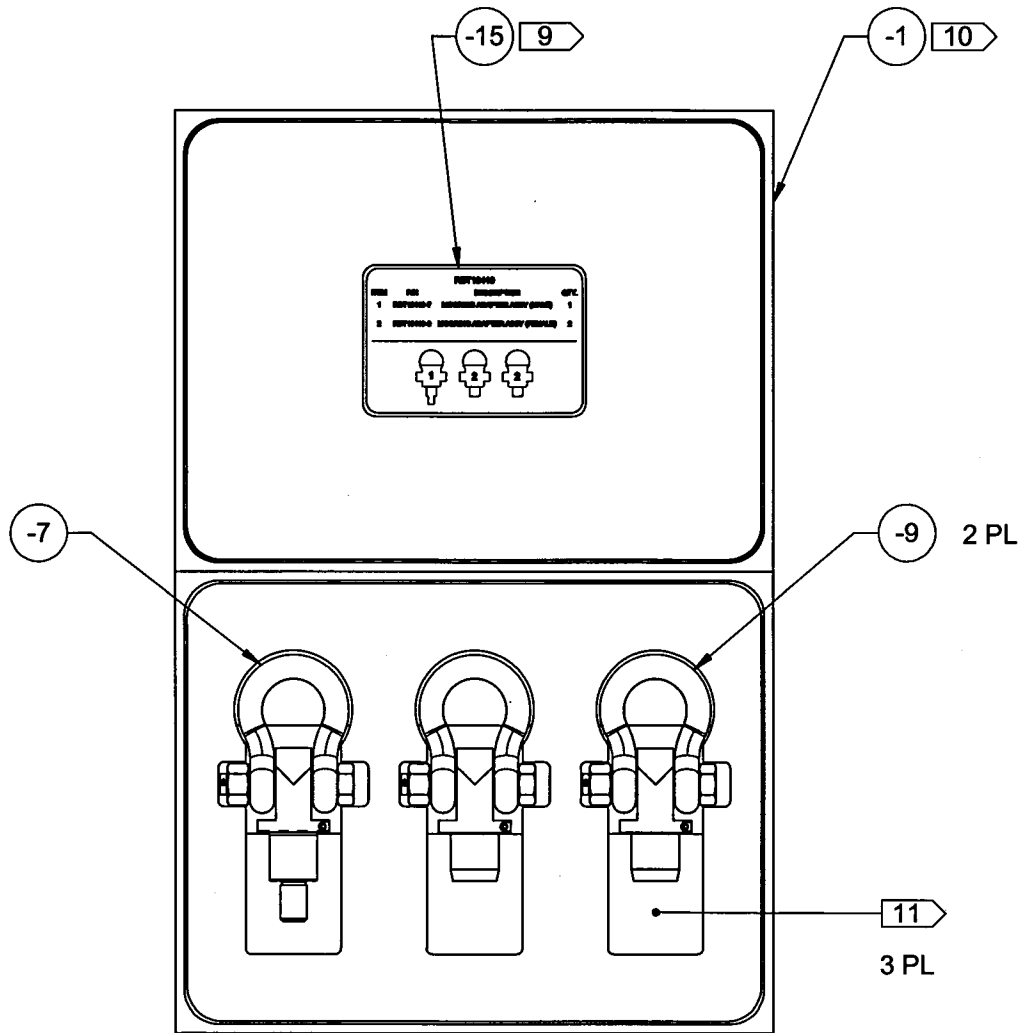


ITEM #	QTY	PART #	PART TITLE
-1	1	RBT18419-1	PACKAGING ASSY
-7	1	RBT18419-7	MOORING ADAPTER ASSY (MALE)
-9	2	RBT18419-9	MOORING ADAPTER ASSY (FEMALE)
-15	1	RBT18419-15	CONTENT PLACARD
16	1	RB41011	DART PLACARD
17	4	McMaster#97524A032	SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

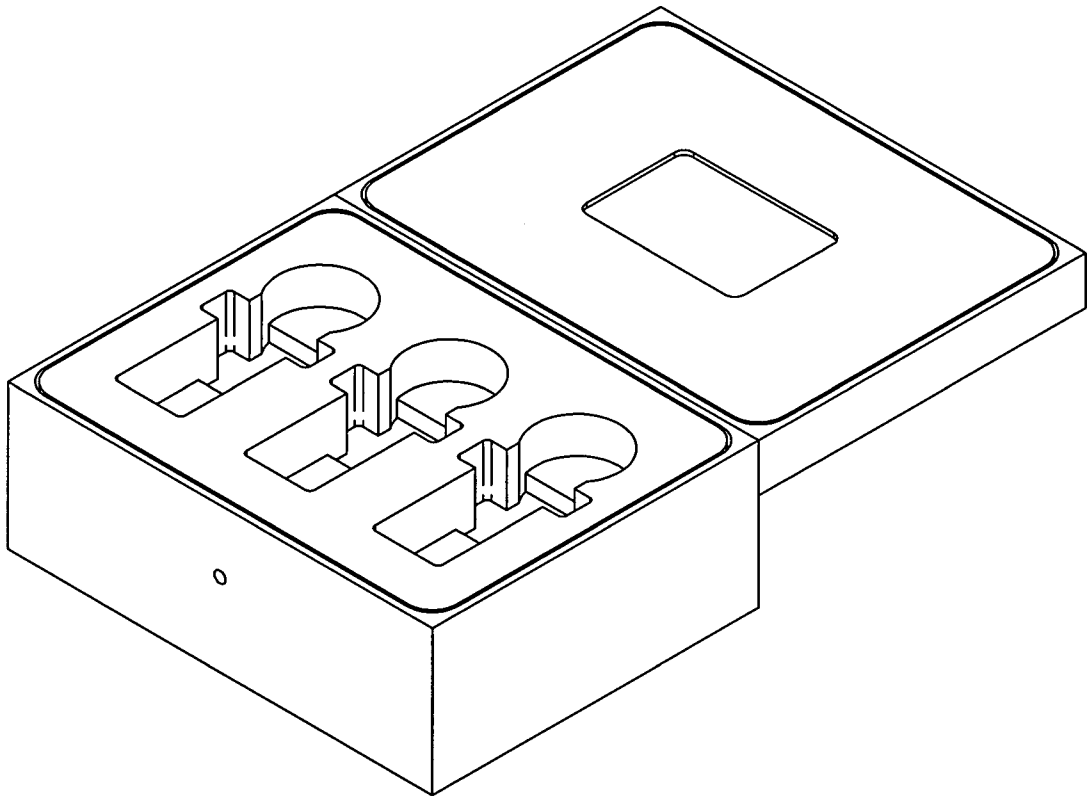
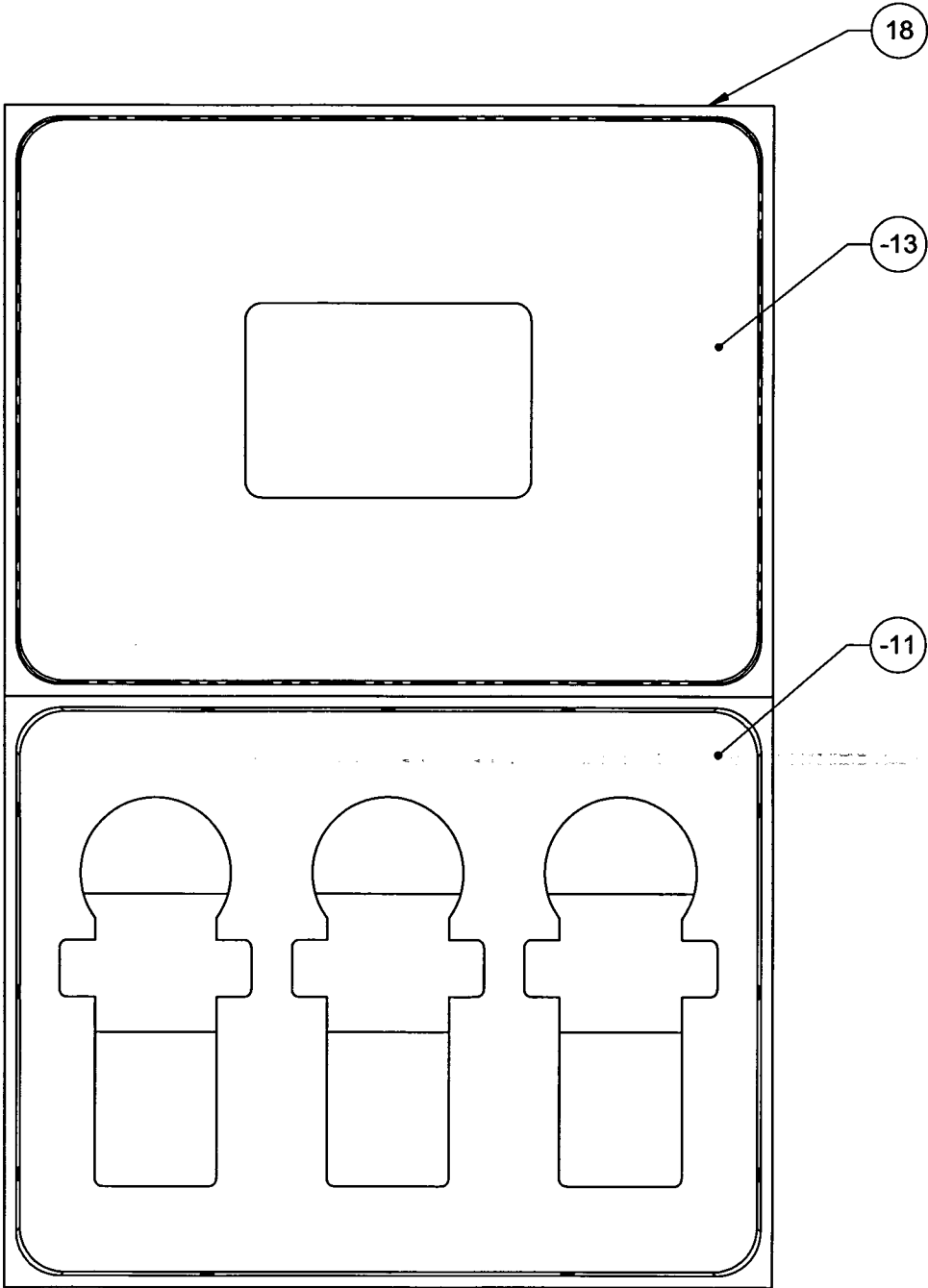


- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
 - 8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
 - 10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
 - 11) FOLD EACH "REMOVE BEFORE FLIGHT" TAG AND STORE IN THE RESPECTIVE BOTTOM FOAM CUTOUT

RBT18419 AIRCRAFT MOORING ADAPTER KIT

A	NEW ISSUE	18-576	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/02/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 1 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-11	1	RBT18419-11	BOTTOM FOAM
-13	1	RBT18419-13	TOP FOAM
18	1	PELICAN #APP-1400-E	PELICAN CASE 1400

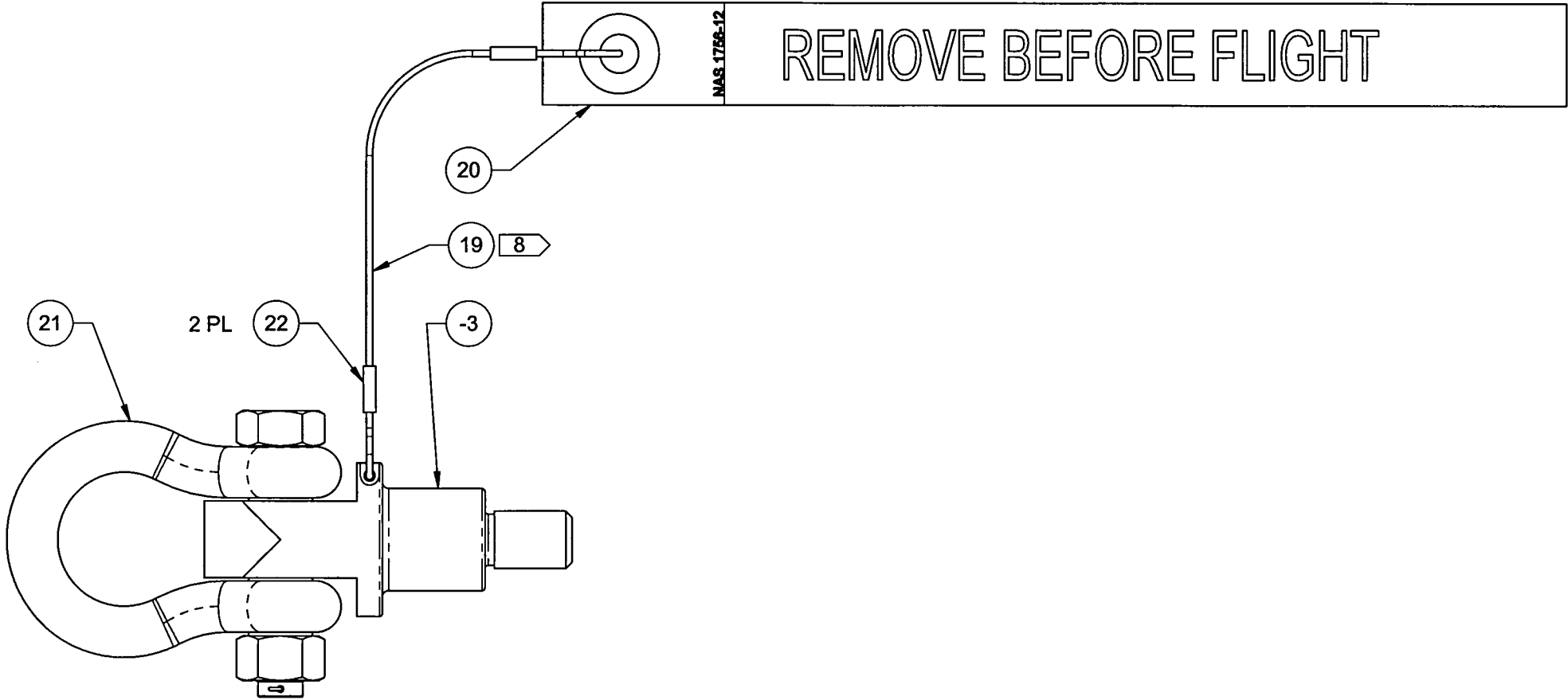


NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RBT18419-1 PACKAGING ASSY

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/02/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 2 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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ITEM #	QTY	PART #	PART TITLE
-3	1	RBT18409-3	MOORING ADAPTER (MALE)
19	1	CARR-LANE#CL-2-C	NYLON COATED LANYARD
20	1	NAS 1756-12	REMOVE BEFORE FLIGHT TAG
21	1	McMaster#3555T51	SAFETY PIN SHACKLE
22	2	McMaster#3896T31	1/16" X 3/8" WIRE ROPE COMPRESSION SLEEVE

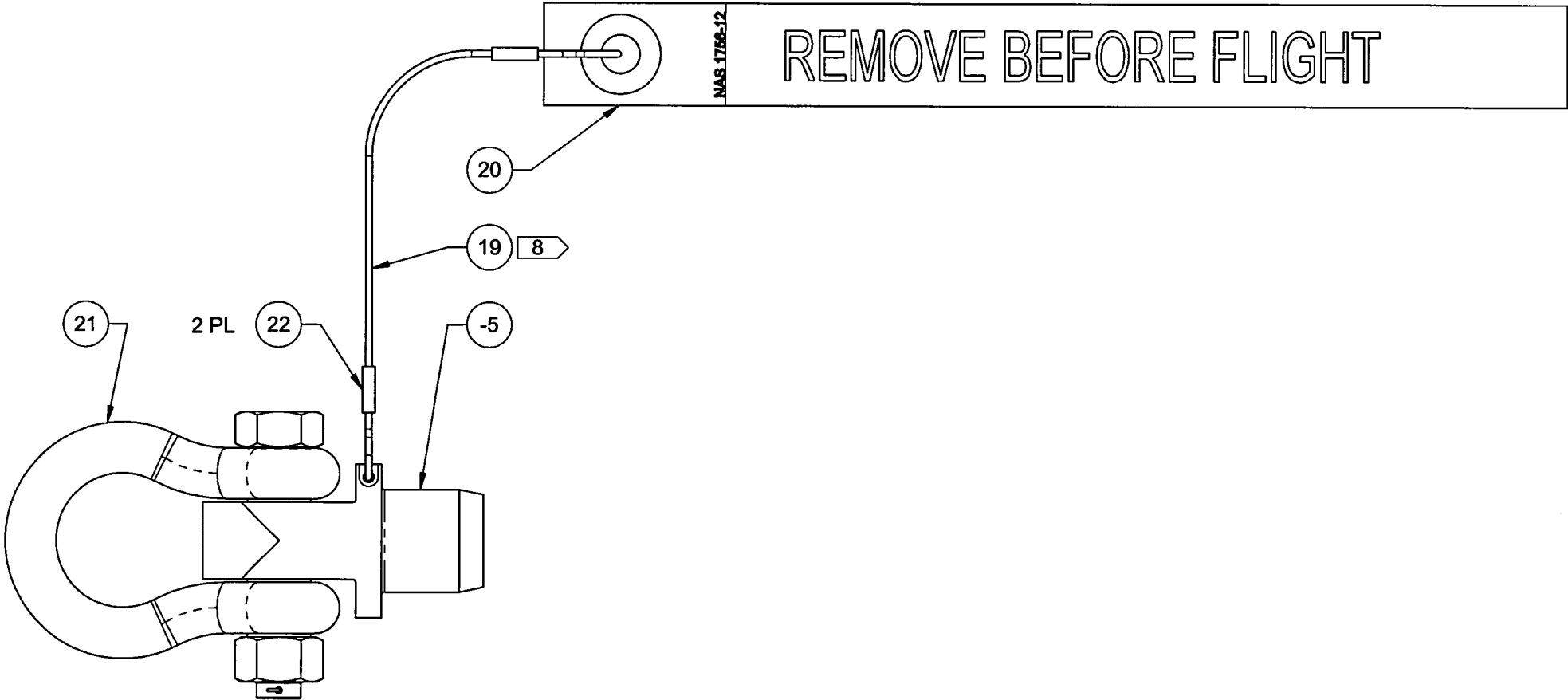


NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) LANYARD LENGTH IS 6.0" +/- 1.0" ONCE CRIMPED
9) ASSEMBLE AS SHOWN, INSTALL SHACKLE NUT HAND TIGHT, THEN FOLD OVER COTTER PIN

RBT18419-7 MOORING ADAPTER ASSY (MALE)

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/02/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 3 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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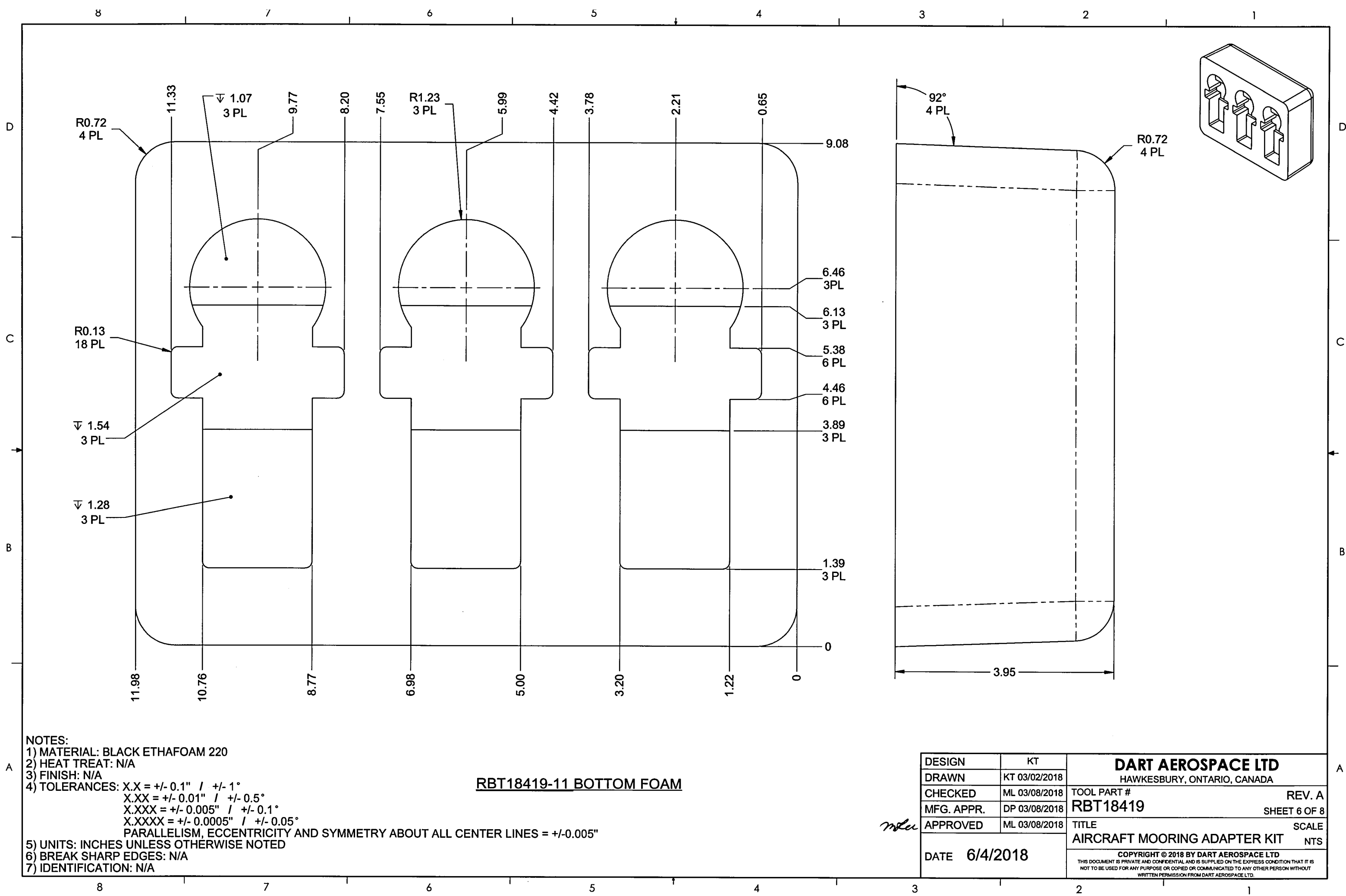
ITEM #	QTY	PART #	PART TITLE
-5	1	RBT18419-5	MOORING ADAPTER (FEMALE)
19	1	CARR-LANE#CL-2-C	NYLON COATED LANYARD
20	1	NAS 1756-12	REMOVE BEFORE FLIGHT TAG
21	1	McMaster#3555T51	SAFETY PIN SHACKLE
22	2	McMaster#3896T31	1/16" X 3/8" WIRE ROPE COMPRESSION SLEEVE



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) LANYARD LENGTH IS 6.0" +/- 1.0" ONCE CRIMPED
9) ASSEMBLE AS SHOWN, INSTALL SHACKLE NUT HAND TIGHT, THEN FOLD OVER COTTER PIN

RBT18419-9 MOORING ADAPTER ASSY (FEMALE)

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/02/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 4 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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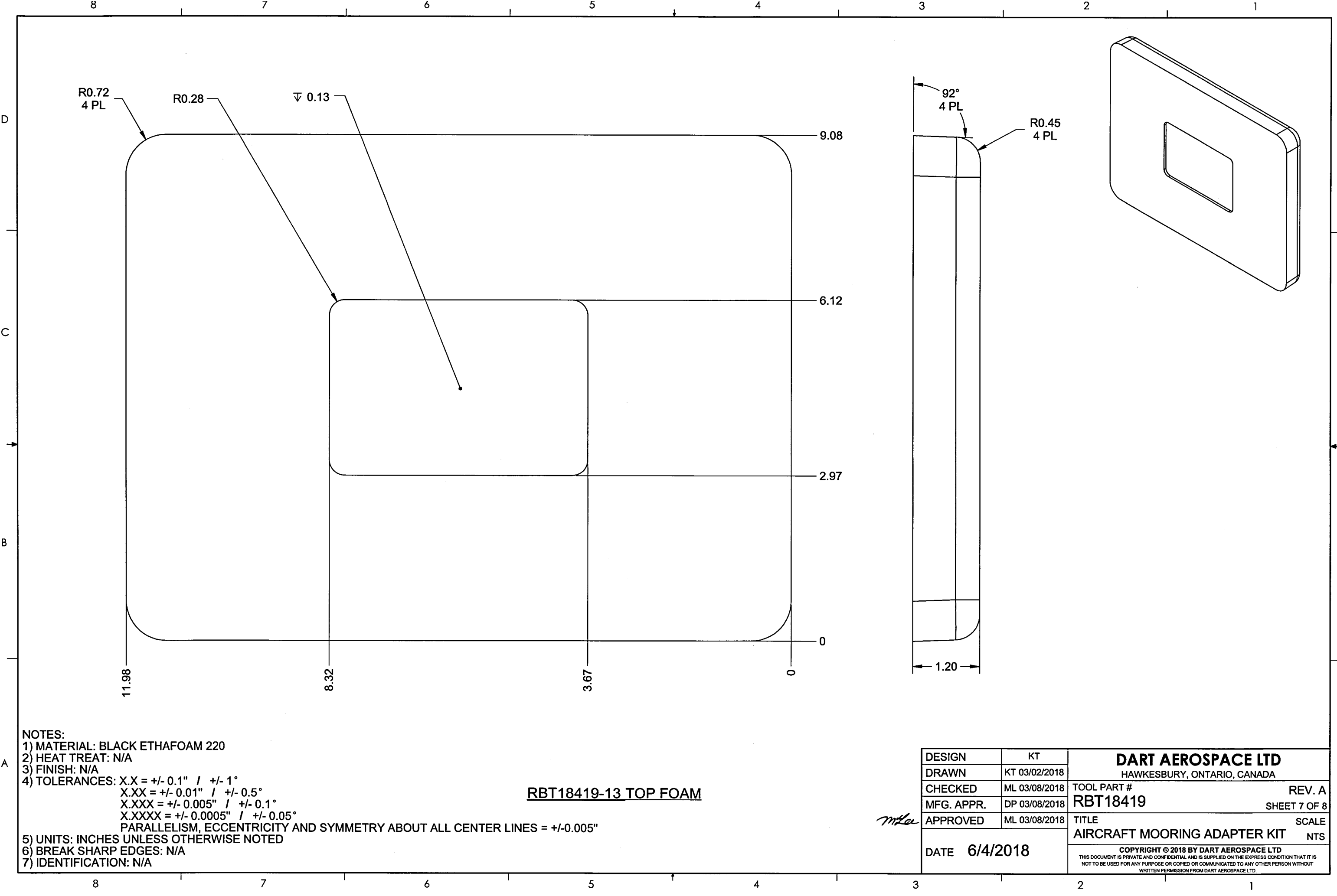


NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A

RBT18419-11 BOTTOM FOAM

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/02/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 6 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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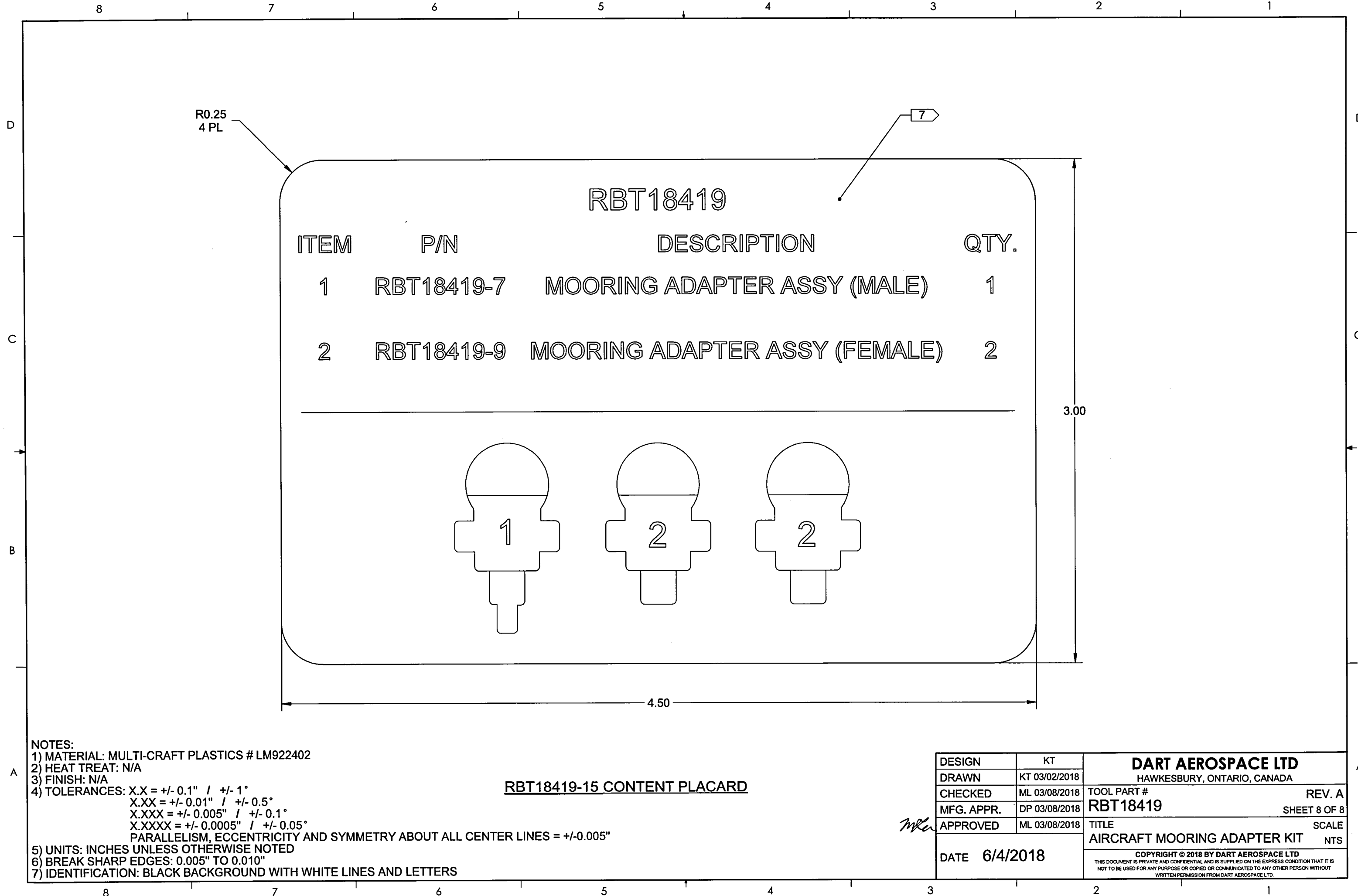


NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RBT18419-13 TOP FOAM

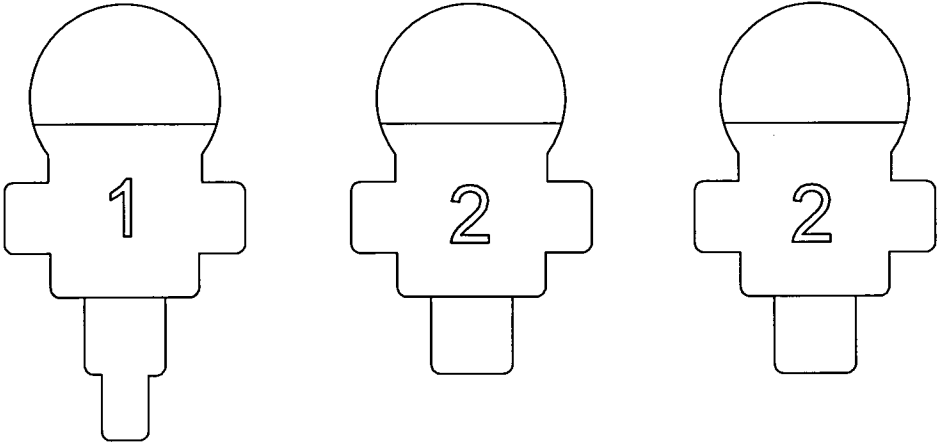
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DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT 03/02/2018		
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 7 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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RBT18419

ITEM	P/N	DESCRIPTION	QTY.
1	RBT18419-7	MOORING ADAPTER ASSY (MALE)	1
2	RBT18419-9	MOORING ADAPTER ASSY (FEMALE)	2



NOTES:
1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: BLACK BACKGROUND WITH WHITE LINES AND LETTERS

RBT18419-15 CONTENT PLACARD

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/02/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 03/08/2018	TOOL PART #	REV. A
MFG. APPR.	DP 03/08/2018	RBT18419	SHEET 8 OF 8
APPROVED	ML 03/08/2018	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER KIT	NTS
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